

# Directions for use

## 使用指南

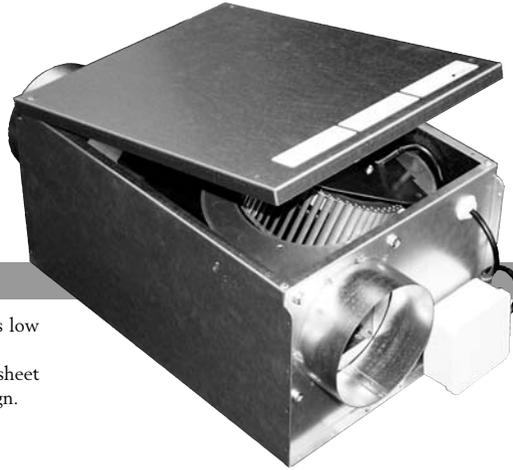
IRF 125 C, IRF 125 E, IRF 125 G, IRF 125 H



*Svenska som originalspråk/Swedish as original language/瑞典作为原始语言*

## ENGLISH

This directions for use contains following products:  
IRF 125 C, IRF 125 E, IRF 125 G and IRF 125 H



### DESCRIPTION

IRF is a small compact in-line duct fan wich has low sound level both in duct and surrounding.

The fan is manufactured from galvanised steel sheet has forward curved impellers and swing-out design.

### APPLICATION

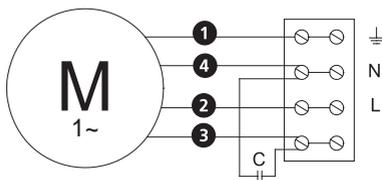
- The fan is used for transportation of "clean" air, meaning not intended for fire-dangerous substances, explosives, grinding dust, soot, etc.
- The fan is equipped with an asynchronous external rotor induction motor with maintenance-free sealed ball-bearings.
- The capacitor has finite lifetime and should be exchanged after 45.000 operation hours (about 5 years of operation) to secure maximum function. Defective capacitor can cause damage.
- The fan can be installed outside or in damp environments. Make sure that the fan-house is equipped with drainage.
- To achieve maximum life time for installations in damp or cold environments, the fan should be operating continuously.
- The fan is intended to be used at the highest voltage and frequency that's stated on the label on the fan.
- The fan can be installed in any position.

### INSTALLATION

- The fan must be installed according to the air direction label on the fan.
- The fan must be connected to duct or equipped with a safety grille.
- The fan should be installed in a safe way and make sure that no foreign objects are left behind.
- The fan should be installed in a way that makes service and maintenance easy. N.B.! Consider the weight and size of the fan.
- The fan should be installed in a way that vibrations not can be transfused to duct or building. To provide this, use for example a duct clamp.
- To regulate the speed, a transformer, a speed controller or a frequency converter can be connected.
- A wiring diagram is applied on the inside of the junction box.
- The fan is grounded, installed and connected electrically in the right way.
- The motor has a built-in thermo-contact.
- Electrical installations must be made by an authorized electrician.
- Electrical installations must be connected to a locally situated tension free switcher or by a lockable head switcher.

## WIRING DIAGRAM

**4040002**  
Single phase, 230V

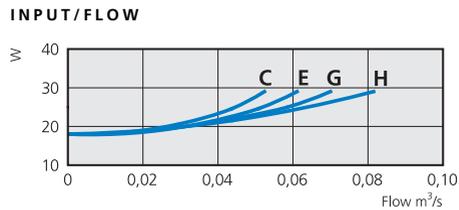
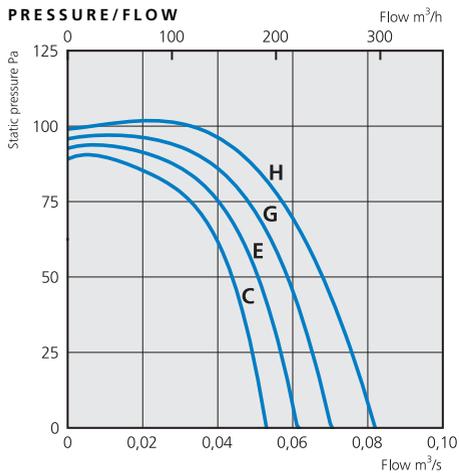


- (M1) = Fan Motor
- ① = Yellow/Green
- ② = Black
- ③ = Blue
- ④ = Brown

## TECHNICAL DATA

	Voltage V/Hz	Current A	Input W	Speed rpm	Weight kg	Wiring diagram	Capacitor $\mu$ F	Insulation class, motor	Motor protection
<b>IRF 125 C</b>	230/50	0,13	29	700	6,3	4040002	1,0	F	IP 44
<b>IRF 125 E</b>	230/50	0,13	29	785	6,3	4040002	1,5	F	IP 44
<b>IRF 125 G</b>	230/50	0,13	29	895	6,3	4040002	2,0	F	IP 44
<b>IRF 125 H</b>	230/50	0,13	29	1035	6,3	4040002	3,0	F	IP 44

## PRESSURE AND FLOW DIAGRAMS



## SOUND DATA

The sound data have been compiled by means of sound measurements methods as follows:  
 Pressure and drop: SS-ISO 5801.  
 Determination of acoustic sound level in duct:  
 SS-EN ISO 5136.  
 Determination of acoustic sound level in reverberation room: SS-EN ISO 3741.

## DESIGNATIONS

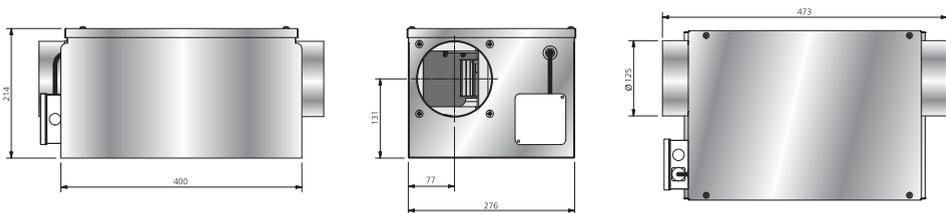
**$L_{wA}^{Tot}$** : Total A-weighted sound power level dB(A) (ref  $10^{-12}W$ )= the sum of the sound power level in the octave ranges.

**$L_{wA}$** : A-weighted sound power level in octave range dB(A)(ref  $10^{-12}W$ ).

**$L_{pA}$** : A-weighted sound pressure level in dB(A) according to normed A-weighting correction and relating to an effective absorption area of 20 m<sup>2</sup> with half spherical translation at a distance of 3 metres.

IRF 125 C, 45 l/s 50 Pa	$L_{pA}$	$L_{wA}^{tot}$ dB (A)	63	125	250	500	1K	2K	4K	8K
Environment	29	36	26	31	26	27	25	21	25	27
Inlet		50	29	48	44	41	34	24	16	11
Outlet		58	42	56	48	48	49	43	37	25
IRF 125 E, 47 l/s 60 Pa										
Environment	29	36	27	31	28	28	25	21	25	27
Inlet		51	29	49	46	41	36	27	19	12
Outlet		59	45	56	50	50	51	46	41	30
IRF 125 G 52 l/s 70 Pa										
Environment	29	36	27	31	29	28	26	22	25	27
Inlet		52	31	49	47	42	37	29	21	13
Outlet		60	46	56	52	51	52	49	43	33
IRF 125 H, 45 l/s 80 Pa										
Environment	29	36	28	29	30	30	27	22	25	27
Inlet		52	31	48	49	42	38	30	23	14
Outlet		60	47	54	53	53	54	51	46	37

## DIMENSIONS (mm)



## OPERATION

Before starting, make sure that:

- the current does not exceed more than +5% of what is stated on the label.
- the connecting voltage is in between +6% to -10% of the rated voltage.
- no noise appears when starting the fan.

## HOW TO HANDLE

- The fan must be transported in its packing until installation. This prevents transport damages, scratches and the fan from getting dirty.
- Attention, look out for sharp edges and corners.

## MAINTENANCE

- Before service, maintenance or repair begins, the fan must be tension free and the impeller must have stopped.
- Consider the weight of the fan when removing or opening larger fans to avoid jamming and contusions.
- The fan must be cleaned when needed, at least once per year to maintain the capacity and to avoid unbalance which may cause unnecessary damages on the bearings.
- The fan bearings are maintenance-free and should be renewed only when necessary.
- When cleaning the fan, high-pressure cleaning or strong dissolvent must not be used.
- Cleaning should be done without dislodging or damaging the impeller.
- Make sure that there is no noise from the fan.

## FAULT DETECTION

1. Make sure that there is tension to the fan.
2. Cut the tension and verify that the impeller is not blocked.
3. Check the thermo-contact. If it is disconnected the cause of overheating must be taken care of, not to be repeated. To restore the manual thermo-contact the tension will be cut for a couple of minutes. Larger motors than 1,6 A may have manual resetting on the motor. If it has automatic thermo-contact the resetting will be done automatically when the motor is cold.
4. Make sure that the capacitor is connected according to the wiring diagram.
5. If the fan still does not work, the first thing to do is to change the capacitor.
6. If nothing of this works, contact your fan supplier.
7. If the fan is returned to the supplier, it must be cleaned, the motor cable undamaged and a detailed nonconformity report enclosed.

## WARRANTY

The warranty is only valid under condition that the fan is used according to this "Directions for use" and a regular maintenance has been record.

## EC DECLARATION OF CONFORMITY

We hereby confirm that our products comply with the requirements in the following EU-directives and harmonised standards.

**Manufacturer: OSTBERG (KUNSHAN) FAN CO., LTD**

No. 426-2 Kun Jia Road  
KunShan Economic  
& Techn Develpm Zone  
CN-215300 KUNSHAN CITY  
Jiang Su Province, P.R. China

Tel no: +86 512 57639555  
Fax no: +86 512 57639588

info@ca-ostberg.com  
www.ostberg.com



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**Low Voltage Directive (LVD) 2006/95/EG**

Harmonised standards:

- EN 60335-1:2002 "Household and similar electrical appliances - Part 1: General requirements"
- EN 60335-2-80:2003 "Household and similar electrical appliances - Part 2-80: Particular requirements for fans"

**Directive for Electromagnetic Compatibility (EMC) 2004/108/EG**

Harmonised standards:

- SS-EN 61000-6-1:2007 "Electromagnetic compatibility (EMC). Generic standards. Immunity for residential, commercial and light-industrial environments"
- SS-EN 61000-6-2:2005 "Electromagnetic compatibility (EMC). Generic standards - Immunity for industrial environments"
- SS-EN 61000-6-3:2007 "Electromagnetic compatibility (EMC). Generic standards. Emission standard for residential, commercial and light-industrial environments"
- SS-EN 61000-6-4:2007 "Electromagnetic compatibility (EMC). Generic standards - Emission standard for industrial environments"

**Machinery Directive (MD) 2006/42/EG as defined in appendix 2A**

Risk analysis is performed.

Installation must be done in accordance with the attached "Directions for use".

Avesta 2010-05-27

A handwritten signature in black ink, appearing to read 'Hans Östberg', is written over a horizontal line.

Hans Östberg  
Product Development Manager



**OSTBERG (KUNSHAN) FAN CO., LTD**

No. 426-2 Kun Jia Road. KunShan Economic & Techn Develpm Zone  
CN-215300 KUNSHAN CITY. Jiang Su Province, P.R. China

Tel: +86 512 57639555. Fax: +86 512 57639588

Email: [info@ca-ostberg.com](mailto:info@ca-ostberg.com)  
[www.ostberg.com](http://www.ostberg.com)